



Italy

**ROUTES DU BONHEUR Flavors of Tuscany and Umbria**

Book an itinerary with our concierges and benefit from exclusive discounts, up to 15% discount on certain nights.

To travel through Tuscany and Umbria is to escape to a gourmet paradise! Meander through enchanting landscapes, visit stupendous villas and abbeys, contemplate extraordinary paintings and frescoes, and savor the finest delicacies from central Italy: truffles, Prosciutto di Norcia, exquisite pastries, and the fine wines of the Chianti region. A journey through Tuscany and Umbria takes you into a world that awakens all your senses.

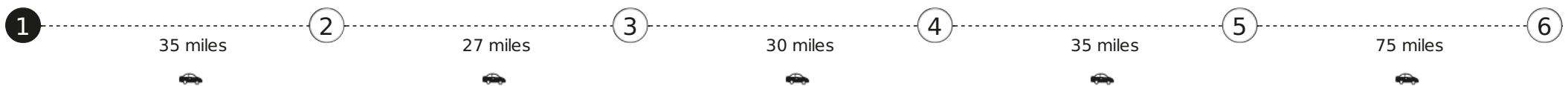


**7 NIGHTS**  
from  
**US\$ 2,297.91\***

A concierge is at your service:  
**+1 800 735 2478 \***

\* Total price provided for illustrative purposes only, on 09/27/2024, calculated on the basis of two people sharing a double room for stays of a duration indicated on this page, per establishment, excluding recommended activities, properties that cannot be booked online and restaurants.

\*\* Price of a local call.



**1 FLORENCE — 2 NIGHTS**

( 1 property available )

Olive oil, pasta, pecorino, salami, truffle, and Chianti: The secret of Tuscan cuisine lies in its marvelous ingredients. Pay a visit to the central Mercato for a complete sensory immersion in local delicacies and the infinite ways they can be prepared. Local chefs channel the full spectrum of all these riches: Be it in a gelateria, a neighborhood enoteca, or a gourmet restaurant, flavor is firmly in the spotlight.



**2** RADDA IN CHIANTI — 1 NIGHT

( 1 property available )

**Pieve Aldina**

**Hotel and restaurant in the country.** Nestled in the heart of the Chianti region, the Pieve Aldina embodies the spirit of a Sienese hamlet. This hotel, located on the Chiantigiana, the picturesque wine route that links Siena to Florence, invites you to fully enjoy Tuscany’s charms. Surrounded by vineyards, cypress and olive trees, the main building dates back to the 10th century and was once a summer residence to the bishops of Siena. Most of the historic building’s terracotta floors, beamed ceilings and charming archways are original. They highlight the local style of this authentic address beautifully. The region’s rich culinary heritage is showcased in the two restaurants, both with terraces, including the oenoteca. After a day well spent exploring the area’s wine cellars or taking part in a cooking class to learn the art of making delicious fresh pasta, you can enjoy a relaxing massage and lounge by the pool overlooking the valley.



Member Relais & Châteaux since 2023  
 Traversa del chianti  
 Località Santa Maria Novella  
 53017, Radda in Chianti

**Close to the property**

- Along the Chianti Wine Route
- Antica Marcelleria Falorni, Greve in Chianti



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**3 SAN GIUSTINO VALDARNO — 1 NIGHT**

( 1 property available )

**Il Borro**

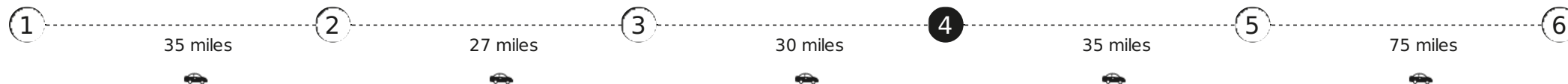
**Hotel and restaurant in a village.** On this superb 2,700-acre Tuscan estate, time seems to stand still. Owned by Ferruccio Ferragamo, Il Borro is a charming oasis reminiscent of a medieval hamlet comprising a 19th century villa, farm, and outbuildings. Here in this landscape, typical for the region, excellent wines and organic olive oils are produced using traditional methods. Whether exploring the hamlet's winding lanes, relaxing by the infinity pool, enjoying a treatment at the Il Borro spa, or savoring the flavors of the refined cuisine at the Osteria Del Borro, an original and unique experience awaits. Authenticity, respect for the environment, culture, and the promotion of excellence are the foundations of Il Borro's sustainable philosophy.

**Weekly closing :**

Hotel: lunch from Monday to Friday and dinner from Sunday to Thursday (from January 1st to March 14th) (low season). Main Restaurant: lunch and dinner from Sunday to Thursday (from January 1st to March 1st) (low season), lunch (from March 15th to November 11th) (high season). "Il Borro Tuscan Bistro": diners and lunch from Monday to Thursday (from January 1st to March 1st) (low season).



Member Relais & Châteaux since 2013  
Località Borro 1  
52024, San Giustino Valdarno  
(Toscana)



**4 CORTONA (AREZZO) — 1 NIGHT**

( 1 property available )

**Relais Il Falconiere & Spa**

**Hotel and restaurant in the country.** Cypresses, umbrella pines, olive trees and vineyards as far as the eye can see; stone buildings and terracotta-colored walls; Relais Il Falconiere & Spa somehow concentrates all the sensations and beauty of Tuscany in a single destination. Located halfway between Arezzo and Perugia, near the beautiful Etruscan city of Cortona, the property of Silvia and Benedetto Baracchi is a rare property which combines discretion and refinement. Arranged around a 17th-century country house, and spread between an old farmhouse and a new contemporary villa, rooms and suites each have their own characteristics and unique decor. Il Falconiere restaurant occupies the former conservatory, where chef duo Silvia Baracchi and Richard Titi present their local and sustainable approach to gastronomy. The olive oil and wine produced at the heart of the family property can be found in the treatments provided at Thesan Etruscan Spa. Well-being here comes in all of its many forms.



Member Relais & Châteaux since 1998  
Località San Martino a Bocena n.370  
I-52044, Cortona (Arezzo)  
(Toscana)

**Close to the property**

- Santa Maria delle Grazie, Calcinaio
- The Etruscan heritage of Cortona



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**5 PERUGIA — 1 NIGHT**

( 1 property available )

**Borgo dei Conti Resort**

**Hotel and restaurant in the country.** The luxuriant green countryside of Umbria, the “Garden of Italy”, is the perfect setting for this ancient mediaeval fortress. It is an impressive collection of neo-Gothic buildings, a Baroque chapel, surrounded by parkland planted with trees over one hundred years old and an olive grove, which offers outstanding hospitality. Outside, the infinity pool, the flower-bedecked courtyards and the shaded paths offer a cool haven of peace. Inside, the contemporary décor of the rooms and the elegance of the lounges also combine to create a wonderfully relaxing atmosphere. The restaurant serves traditional dishes in a vaulted dining room or on a terrace overlooking the hills.



Member Relais & Châteaux since 2013  
Strada Montepetriolo, 26  
06132, Perugia

**Close to the property**

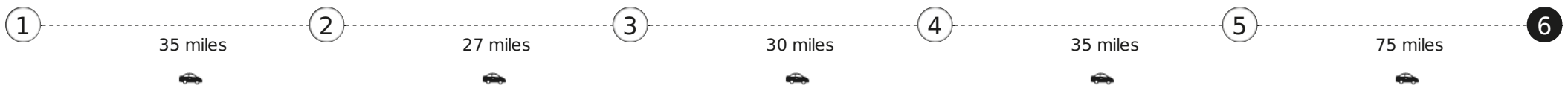
- Take a chocolate class at the Perugina School of Chocolate (Perugia)
- Caffè-Pasticceria Sandri, Perugia



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**6** NORCIA — 1 NIGHT

( 1 property available )

## Palazzo Seneca

**Hotel and restaurant in town.** Norcia, the town of St. Benedict, nestling in the National Park of the Sibillini Mountains, is the Italian capital of the black truffle. The Palazzo Seneca tells the story of this region from the 16th century onwards, and the Bianconi family can look back on a glorious, more than 160 year-old tradition of hospitality. The best Umbrian artisans worked on the detailed refurbishing of the property and used unique materials and decorative objects to create perfect harmony between colours and lights, tradition and design. The fragrances of the herb garden and the quality of the local products delight in the restaurant Vespasia.



Member Relais & Châteaux since 2010  
Via Cesare Battisti 10  
06046, Norcia  
(Umbria)

### Close to the property

- Umbrian black truffles
- Explore amazing delicatessens as you stroll along the Corso Settorio (Norcia)



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